

PRESTIGE

ALL SEASONS

JEWELRY INJECTION WAX

Introducing **ALL SEASONS™** Jewelry Injection Wax. New from CERTUS, the company with products that continually “SURPASSES THE INDUSTRY STANDARD”

FEATURES

- “All Season” Reliability – Perfect for use all year round in all types of climates.
- Reproduction – Captures sharpest details of the most intricate designs.
- Smooth Finish – Provides a high gloss surface finish for superior castings that require less finishing.
- Complete Fills – High fluidity fill’s the most complex designs.
- Easy View – Any imperfections present are easy to identify for repair.
- Low Shrinkage – Low injection temperature (68c.) for less shrinkage and sink in thick sections
- Low Injection Pressure – High fluidity and better flow allows for the lowest injection pressures to be used.
- Versatile – One wax for everything. unique formula works perfectly for all types of patterns. great for everything. from thick too thin to fine filigree.
- Extra Long Shelf Life – Properly stored, patterns made with “all seasons” injection wax will remain ready for use almost indefinitely.
- Low Ash Content – High purity of ingredients and near zero ash content provide cleaner burnouts for a superior casting surface.

TECHNICAL SPECIFICATION

Color [Visual]	Turquoise
Drop Melting Point [ASTM D3954]	68-74°C
Congeaing point [ASTM D938]	66-70°C
Penetration at 25°C [ASTM D1321]	4-8*0.1mm
Viscosity at 100°C [ASTM D3236]	90-130mPa.s

PROCESSING ADVICE

Recommended injection temperature is 68-74°C

